

# Village

PRIMO COLOUR RANGE



Tinted matt  
varnish



Light  
sapwood



## DESIGN PARQUET

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Previous data sheets are invalid. Errors or technical informations  
can be changes without notice.  
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# DATA SHEET - VILLAGE

## CHARACTERISTICS

**Species (origin) :** Oak (Europe).

**Grade :** PR-BIS=PRIME-BIS - RU=RUSTIC - CA=CAMPAGNE

Grade PR-BIS : Small knots up to 15 mm, without sapwood, slight colour variations (possible discolouration).

Grade RU : Without sapwood. Knots up to 25 mm (40 mm for planks  $\geq 120$  mm), filled or partially opened, with no limit on number. Variation of colours allowed.

Grade CA : Knots with unlimited and various sizes with wormhole limited. Pierced and crossed knots. Discolouration allowed. Cracks are limited to 50 mm in end's strip. Healthy sapwood is tolerated limitless.

Mixed grade RU/CA : Non-proportional mix of RU and CA grades. Knots with unlimited and various sizes with wormhole limited. Pierced and crossed knots. Discolouration allowed. Cracks are limited to 50 mm in end's strip. Healthy sapwood is tolerated limitless.

**Support :** Solid, Loft Pro : engineered wood flooring on birch plywood base.

**Density :** 650 kg/m<sup>3</sup>. **Assembly :** Tongue and groove (T+G).

**Finishing :** Tinted matt varnish.

SUPPORT	PATTERN	GRADE	SIZE (MM)	LENGTH (MM)	TOP LAYER	BEVELS	THERMAL RESISTANCE K/W
SOLID	RANDOM LENGTHS STRIPS	RU/CA	10 x 70	300-600	-	4	0,06 m <sup>2</sup>
			14 x 70	300-800	-	4	0,09 m <sup>2</sup>
		PR-BIS	14 x 90	300-1200	-	4	0,09 m <sup>2</sup>
			14 x 130	300-1500	-	4	0,09 m <sup>2</sup>
	CHEVRON 45°	PR-BIS	14 x 90	300-1200	-	4	0,09 m <sup>2</sup>
			14 x 130	300-1500	-	4	0,09 m <sup>2</sup>
	HERRINGBONE	PR-BIS	14 x 90	500	-	4	0,09 m <sup>2</sup>
			RU/CA	14 x 90	500	-	0,09 m <sup>2</sup>
		PR-BIS	14 x 90	500	-	4	0,09 m <sup>2</sup>
			RU/CA	14 x 90	400/500	-	0,09 m <sup>2</sup>
LOFT PRO	RANDOM LENGTHS STRIPS	RU/CA	12 x 90	300-1000	3,2 mm	2	0,08 m <sup>2</sup>
			15 x 90	300-1000	4,5 mm	2	0,10 m <sup>2</sup>
		PR-BIS	12 x 145	400-2200	3,2 mm	2	0,08 m <sup>2</sup>
			RU	12 x 145	400-2200	3,2 mm	0,08 m <sup>2</sup>
		CA	12 x 145	400-2200	3,2 mm	2	0,08 m <sup>2</sup>
			PR-BIS	12 x 180	400-2000	3,2 mm	0,08 m <sup>2</sup>
			RU/CA	12 x 180	400-2000	3,2 mm	0,08 m <sup>2</sup>
	FRENCH STYLE (3 WIDTHS)	RU/CA	12 x 90				
			12 x 145	400-1800	3,2 mm	2	0,08 m <sup>2</sup>
		PR-BIS	12 x 180				
			12 x 90	500 ou 600	3,2 mm	4	0,08 m <sup>2</sup>
CHEVRON 45°	RU/CA	RU/CA	12 x 90	500 ou 600	3,2 mm	4	0,08 m <sup>2</sup>
			15 x 90	500 ou 600	4,5 mm	4	0,10 m <sup>2</sup>
	HERRINGBONE	RU/CA	12 x 90	400 ou 500	3,2 mm	4	0,08 m <sup>2</sup>
			15 x 90	400 ou 500	4,5 mm	4	0,08 m <sup>2</sup>
			RU/CA	12 x 90	400 ou 500	4,5 mm	0,10 m <sup>2</sup>

## COMPATIBILITIES

Compatible on low temperature hydraulic underfloor heating and cooling (according size) :

COMPATIBILITIES			GLUED LAYING		FLOATING LAYING	
SUPPORT	THICKNESS (MM)	WIDTH (MM)	HEATING UNDERFLOOR	HEATING/COOLING UNDERFLOOR	HEATING UNDERFLOOR	HEATING/COOLING UNDERFLOOR
SOLID	10	70	YES	YES	-	-
	14	70/90/130	YES	YES		
LOFT PRO	12	90/145/180	YES	YES	YES	NO
	15	90	YES	YES	YES	NO

It is imperative to start the heating 4 weeks before the beginning of the laying.

Heater off 48 hours before laying. Wait for 1 week and restart the heating gradually over 15-20 days. It is traditionally recommended a thermal resistance less than or equal to 0.09 m<sup>2</sup>.K/W.

For higher thermal resistances, a certain loss of capacity must therefore be considered.

It is imperative to respect the laying rules and the manufacturer's recommendations for use, as well as the governing regulations :

- NF DTU 35.14 – Execution of hot water floors.
- The CSTB 3164 booklet – Reversible floors.

Suitable with ISO dB and Iso alu (Cf data sheet).

## TYPES OF INSTALLATION

- Floating according to DTU 51-11 (Loft Pro only).
- Glued according to NF DTU 51-2.

## FLOOR MAINTENANCE

After laying, apply two coats of  **Renovator matt** on new parquet (metallising), and repeat the operation once or twice a year or more if necessary. It is applied undiluted with a microfiber mop (follow the instructions for use). For difficult stains or to remove old coats of Metalliser, consider the Overactivated Cleaner. Routine maintenance should be carried out with  **L+** cleaner.

- Remember to put protective pads under the legs of chairs and furniture.
- Carry out regular maintenance with a vacuum cleaner, broom, woollen cloth.
- Never wash your floor with large amounts of water.
- Do not use aggressive, abrasive, silicone or ammonia detergents.
- For persistent stains, remove with a damp sponge and neutral detergent.

## INFORMATIONS

- Air humidity at the time of laying and throughout the life of the product must be between 40% and 60%.
- Fire classification :
  - Dfl-s1 (Loft pro)
  - Cfl-s1 (Solid)
- Hardness rank : C.
- Oak Monnin hardness : 4,2.

## VOC EMISSIONS

INDOOR AIR EMISSIONS	
	 A+ A A B C

\*Information on the level of volatile compounds emission in inside air, that present a toxicity risk by inhalation, on a scale from A+ (very low emissions) to C (high emissions).

## RANKING USE

The classification of parquet flooring is based on the class of use. The UPEC\* classification does not apply to parquet flooring insofar as it can be renovated, but an equivalence can be made :

SUPPORT	THICKNESS (MM)	RANK	UPEC EQUIVALENCE
SOLID	10		U <sub>3</sub> P <sub>3</sub> E <sub>1</sub> C <sub>0</sub>
	14		U <sub>35</sub> P <sub>3</sub> E <sub>1</sub> C <sub>0</sub>
LOFT PRO	12		U <sub>3</sub> P <sub>3</sub> E <sub>1</sub> C <sub>0</sub>
	15		U <sub>35</sub> P <sub>3</sub> E <sub>1</sub> C <sub>0</sub>

\* Wear, punching, water, chemistry.